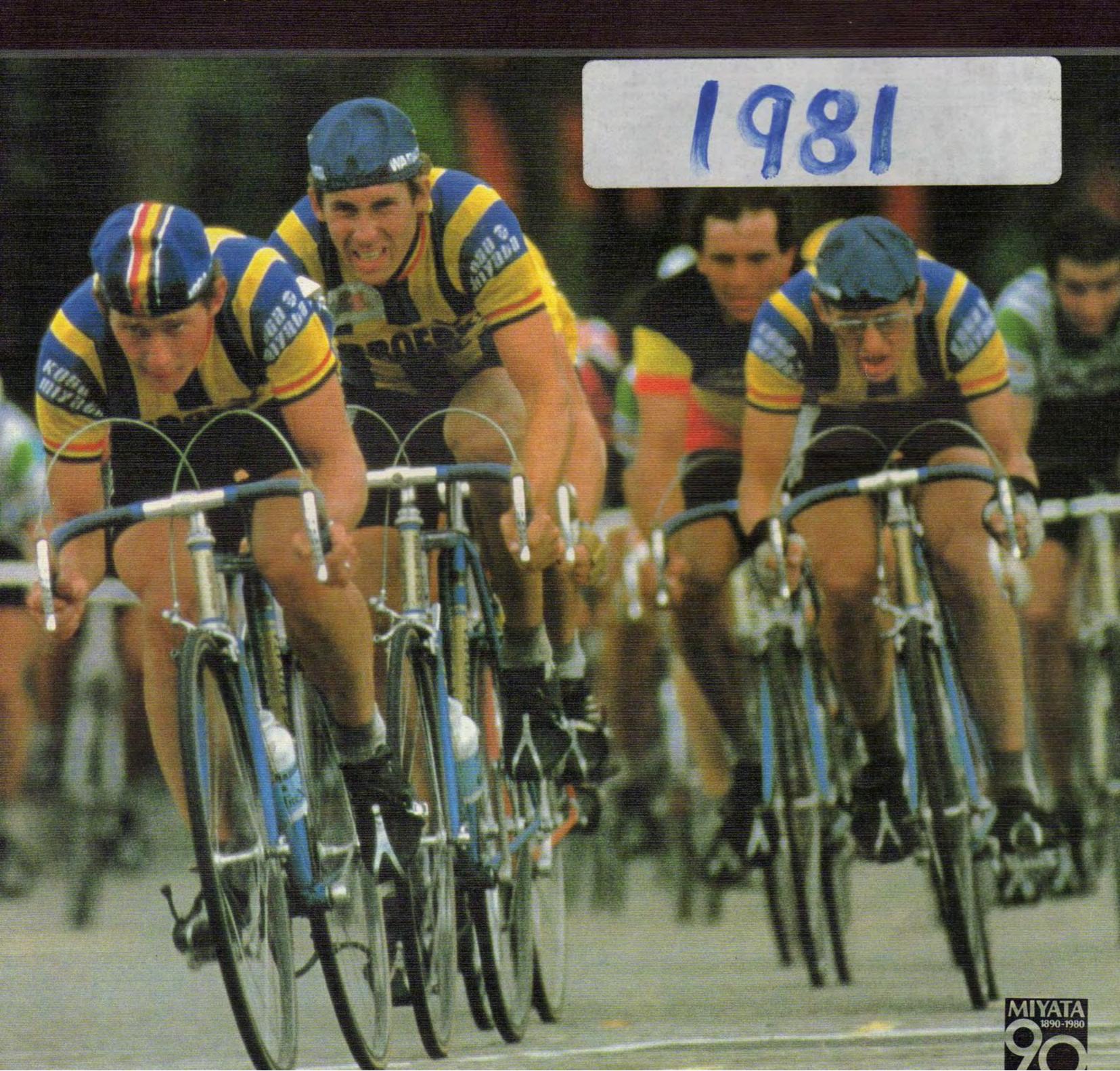
QUALITY BICYCLES SINCE 1890



of quality bicycle

MIYATA introduced Japan's very first bicycle in 1890 and has ever since been the leader in the industry.

MIYATA produces every month more than 80,000 bicycles

of all types at its modern and enormous factory, which boasts rationalized conveyor assembly lines and other advanced facilities.

MIYATA brings you the finest yet attractively priced bicycles that are designed for your complete satisfaction in a wide variety of uses.

MIYATA ... The top choice of racing pros

MIYATA is the only Japanese maker which offers topperformance racing machines. They are highly evaluated for their outstanding quality by the leading professional bicycle racers of Europe.

MIYATA has a contract with TEAM IJSBOERKE, a leading professional racing team in Europe, through Koga Trading B.V., distributor of KOGA-MIYATA Bicycles, in which the Team uses our top racing models exclusively.

MIYATA is proud of its long experience, updated knowhow and very high technical standards of uncompromising workmanship.



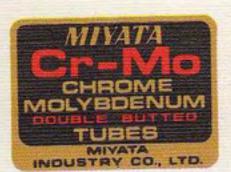
PROFESSIONAL RA Winners of the toughest

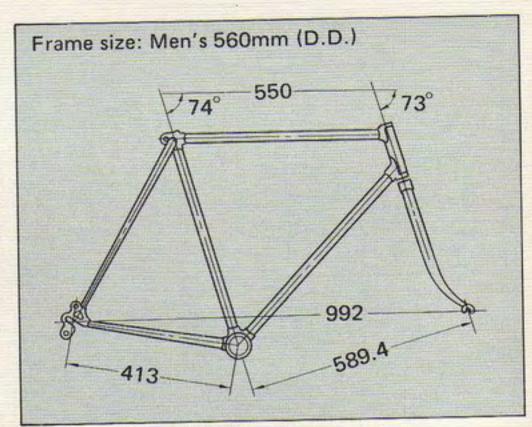
Model TEAM MIYATA

The top professional model directly from successful road races in Europe! The frame is made exclusively of choice CHROMOLY double-butted tubing and ensures maximum performance in combination with Shimano Dura-Ace AX aerodynamic components, which reduce wind resistance to a minimum. Offers functional superiority and unmatched beauty.

FRAME COLOR

Bright Blue





Specially designed frame for newly developed pedals

Models TEAM MIYATA and PRO-MIYATA have a frame that has been specifically designed for the purpose of incorporating the latest development in bicycle pedals — the unique, lightweight and streamlined SHIMANO Dyna-Drive Pedal — in order to achieve total aerodynamic performance and ensure full momentum for the bicycle at all times. The DD Pedal is connected to the crank arm by an axle which is positioned slightly higher than the pedal body, thus lowering the center of gravity for greater stability and positive pedaling.

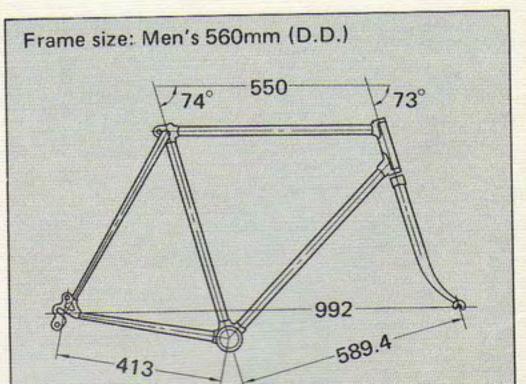
Model PRO-MIYATA

The CHROMOLY double-butted tubing frame design that's employed for the TEAM MIYATA is featured in combination with Shimano Dura-Ace and new 600 AX aerodynamic components. Equipped with 700C 20A Araya clincher rims and 100-pound Miyata tires for your daily training rides. The frame design permits the use of tubular rims and tires for racing competitions.

FRAME COLOR

Bright Blue





CING SERIES

aces in Europe



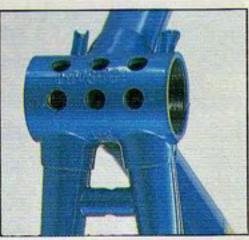


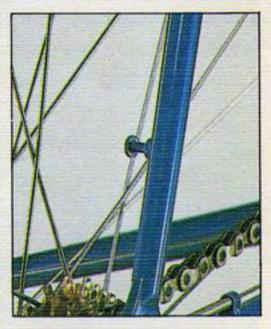










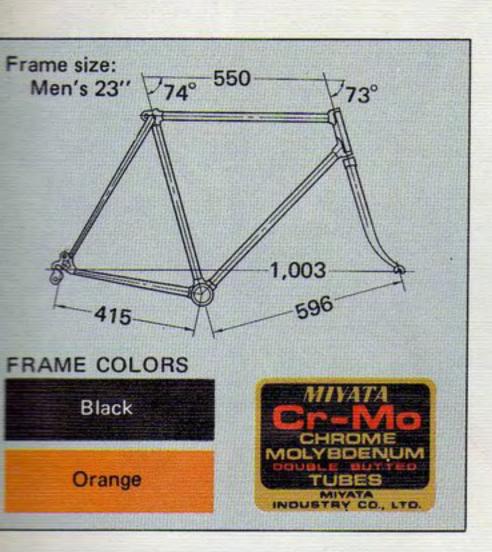




FAST RIDING SEMI-PRO SERIES Each uni

Model **912**

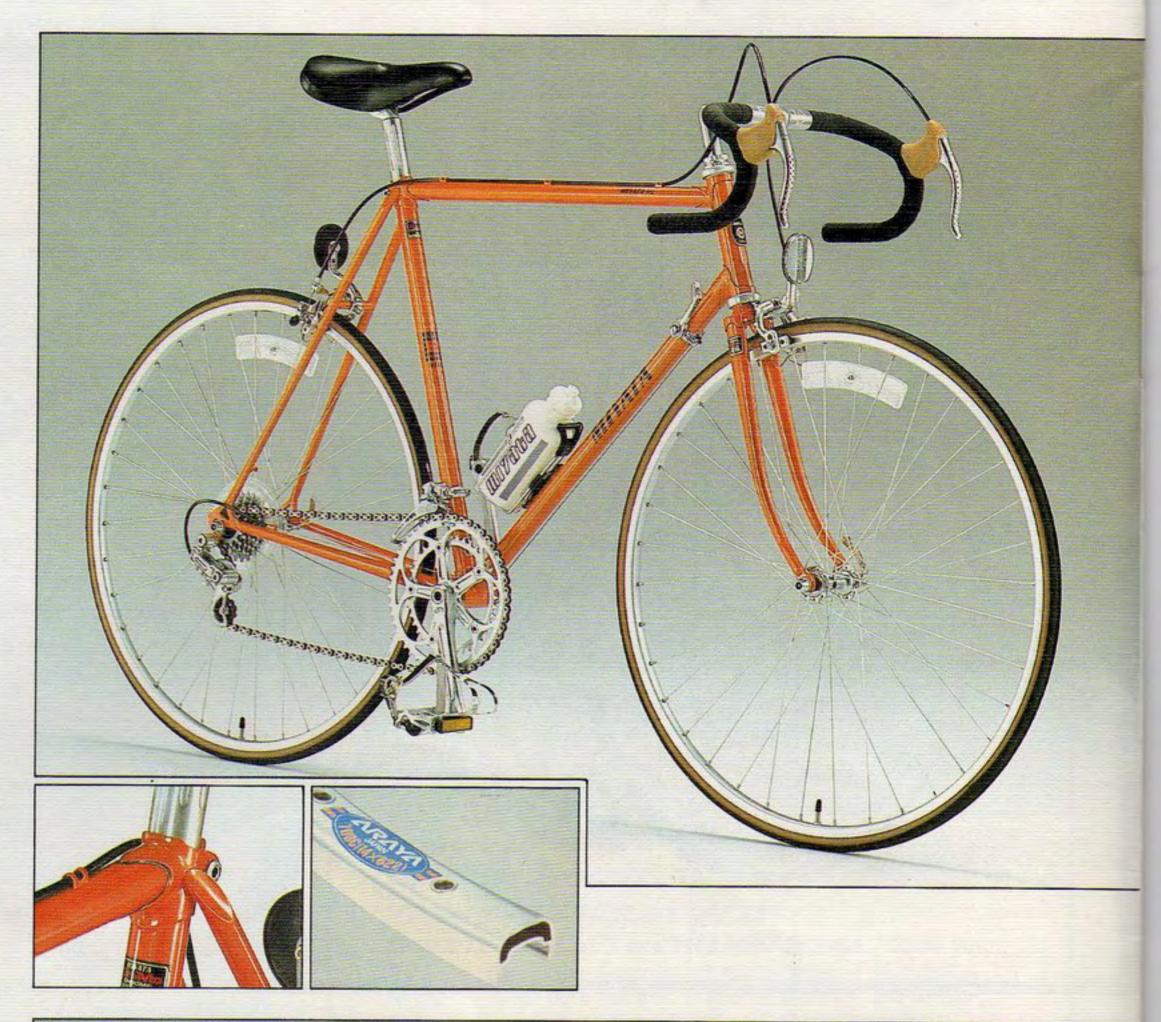
n excellent choice for fast sport riders and racing-oriented cyclists. The frame is esigned for 700C rims and tires to enable placement of the standard-equipped incher tires, which are for everyday street ding, with tubular tires, which transform is model into a competitive racing achine. 12-speed gearing, toe clips, toe raps and a water bottle are standard.



Model **710**

perfect 12-speed model for the phisticated sport rider or the enthusiastic mmuter who demands both durability diperformance. The crank arm stem 19th are tailored to each frame size — a 19mmon feature on all the semi-pro series 19dels that assures the best riding 1900 ponses and comfort.

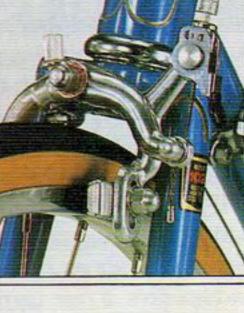


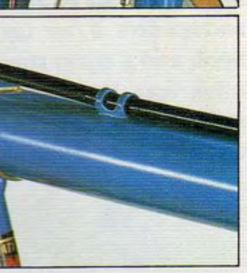




ely designed

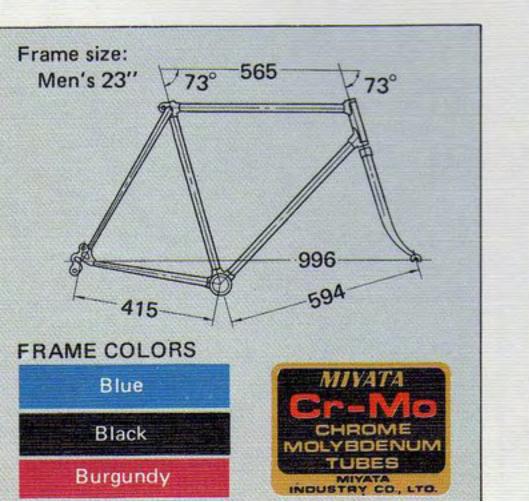






Model **310**

the most versatile model of the semi-proeries offers the looks and the handling ease of the 912 and a price to fit most budgets. A short wheelbase, CHROMOLY frame, ghtweight alloy rims, and other fine eatures are standard. The frame design for oth men's and women's models is unique on the range of similarly priced bicycles.



Model 3105

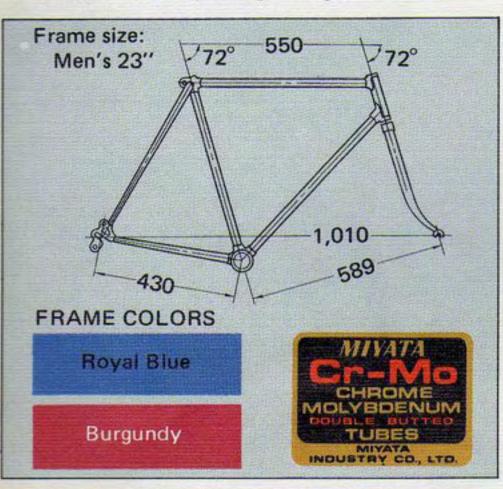


GRAND TOURING SERIES

Designed for long-distance rides

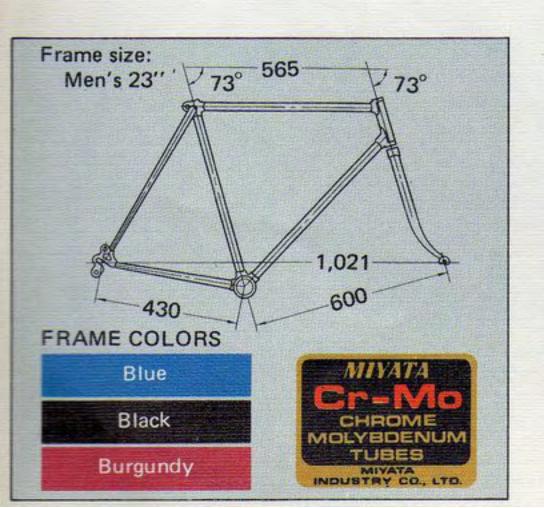
Model 1000

A serious touring bicycle designed for unparalleled comfort, dependability, and everything else that a long-distance rider demands. The special CHROMOLY double-butted frame and a heavy-duty CHROMOLY fork fully measure up to rigorous touring criteria. Brazed-on features include cantilever brake posts, calbe guides and holders, a rear carrier mount, a chain hook and a chain stay protector. Among other features are a 40-spoke rear wheel, stainless steel spokes, front and rear alloy carriers, and 15-speed gearing.

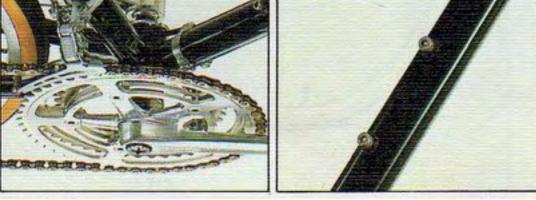


Model **610**

Offers both touring and deluxe sport riding features. 15-speed gearing with a handlebar stem shifter, extension levers, alloy rims, and 90-pound tires are all standard. Extras include a brazed-on water bottle mount and a down-tube shift lever stop. Provides great versatility and reliable performance for your wide-ranging riding emjoyment.



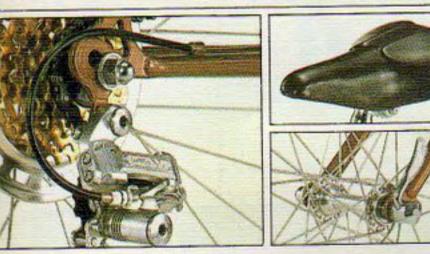




THE ALL-ROUND SPORTS SERIES

Models for all ages





Model 110

as many fine features not found on other

he first model in our 10-speed line-up



main CHROMOLY steel tubes of the frame make the cycle strong and lightweight. An alloy crank set, alloy front hub, and stainless steel seatpost are standard. The ladies' model is equipped with fenders and

Silver Blue

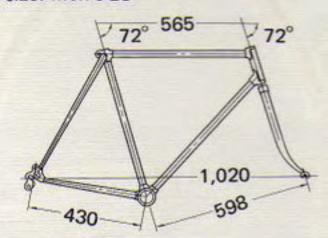
Red



Model 210

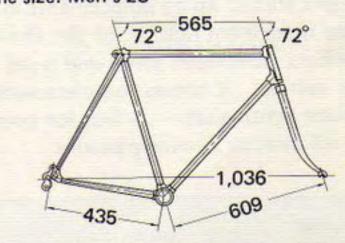
A luxurious sport model in a wide variety of sizes for men and women. A directly frame-mounted derailleur, 85-pound tires, a deluxe alloy crank, alloy hubs with a quick release front, and other improved components high-light the quality of this model in addition to the features included on the Model 110 (see below).

Frame size: Men's 23"





Frame size: Men's 23"

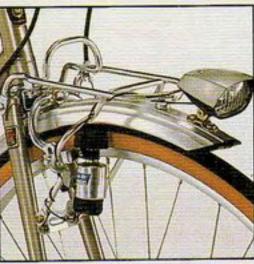




CLASSY 3-SPEED COMMUTER SERIES

The ultimate in commuting







Model COMMUTER

The 3-speed COMMUTER offers unequaled luxury and dependability that is unequaled by any other bicycle in this class. Our CHROMOLY tubing makes a strong and lightweight frame. Alloy components include the rims, front hub, crank set, chain case, fenders, handlebar, stem, and front and rear carriers. It comes complete with a generator lighting set — perfect for your all-day, all-weather cycling pleasure.



Model COMMUTER-L



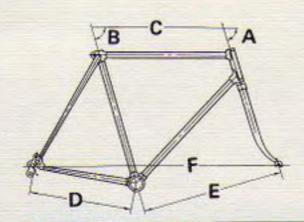
FRAME SETS











TEAM MIYATA Frame Set

Frame Size	Α	В	С	D	E	F
D.D. 520mm	71°	74°	520	413	586.4	989.5
D.D. 540mm	72°	74°	535	413	587.9	990.6
D.D. 560mm	73°	74°	550	413	589.4	992
D.D. 580mm	73°	74°	550	413	589.7	992.3
D.D. 610mm	73°	74°	565	413	600.1	1,002.9

Chromoly double butted tubings MIYATA professional lugs for tubular wheel Italian size head (for SHIMANO Dura-Ace EX, Dura-Ace, 600EX) SHIMANO EF ends (width: 126mm) Bottom bracket (width: 68mm, English thread: 1.370" x 24TPI) Seat tube diameter: 26.8mm Downtube shifter basement, aerodynamic design

(for SHIMANO Dura-Ace AX shifter) Chromoly tubing front fork with lost wax crown & MIYATA TF ends (width: 100mm) TANGE AH seat pin Rear end adjustment screws AH bolts on bottle basements Colors: Bright blue (with gold head)

PRO MIYATA Frame Set

Frame Size	Α	В	С	D	E	F
D.D. 520mm	71°	74°	520	413	586.4	989.5
D.D. 540mm	72°	74°	535	413	587.9	990.6
D.D. 560mm	73°	74°	550	413	589.4	992
D.D. 580mm	73°	74°	550	413	589.7	992.3
D.D. 600mm	73°	74°	565	413	600	1,002.7

Chromoly double butted tubings MIYATA professional lugs for 700 x 25C wheel Italian size head (for SHIMANO Dura-Ace EX, Dura-Ace, 600EX) SHIMANO EF ends (width: 126mm) Bottom bracket (width: 68mm, English thread: 1.370" x 24TPI) Seat tube diameter: 26.8mm Downtube shifter basement Hi-Tension steel front fork with

TANGE C-2 crown & MIYATA TF ends (width: 100mm) TANGE AH seat pin Rear end adjustment screws AH bolts on bottle basements Colors: Bright blue

1000 Frame Set

Frame Size	Α	В	C	D	E	F
19-1/2"	71°	72°	535	430	585	1,010
21"	71°	72°	535	430	585	1,010
23"	72°	72°	550	430	589	1,010
25"	72°	72°	575	430	614	1,036

MIYATA professional lugs for 27" wheel Italian size head (for TANGE New Falcon) SUN TOUR GS ends (width: 120mm) Bottom bracket (width: 68mm, English thread)

Chromoly double butted tubings

Seat tube diameter: 26.8mm Downtube stop for shifter levers Chromoly tubing front fork with TANGE C-5 crown & TL-5 ends

(width: 100mm)

TANGE AH seat pin Rear end adjustment screws AH bolts on bottle basements Colors: Royal blue, Burgandy

912 Frame Set

Frame Size	A	В	С	D	E	F
19-1/2"	72°	74°	520	415	580	989
21"	72°	74°	535	415	585	992
23"	73°	74°	550	415	596	1,003
25"	73°	74°	580	415	620	1,025

Chromoly double butted tubings Long-point full lugs for 700 x 25C wheel Italian size head (for SHIMANO Dura-Ace EX, Dura-Ace, 600EX) SHIMANO EF ends (width: 126mm) Bottom bracket (width: 68mm, English thread)

Downtube stop for shifter levers Hi-tension steel front fork with TANGE C-5 crown & TFR ends

Seat tube diameter: 26.8mm

SUGINO AH seat pin Rear end adjustment screws AH bolts on bottle basements Colors: Orange, Black

TECHNICAL SPECIFIC

26 lbs. (23" frame)

24 lbs. (23" frame)

MODEL	TEAM MIYATA	PRO-MIYATA	912	710	310 (3108)
FRAME SIZES	520mm, 540mm, 560mm, 580mm, 610mm	520mm, 540mm, 560mm, 580mm, 600mm	19-1/2", 21", 23", 25"	19-1/2", 21", 23", 25"	Men's: 19-1/2", 21", 25" Ladies' (310S, stagge type): 19-1/2", 22"
FRAME MATERIALS	MIYATA specially assorted Cr-Mo double butted tubings MIYATA professional lugs, Cr-Mo tapered seat stays, Cr-Mo oval chain stays SHIMANO EF ends MIYATA special seat lug with seat collar	MIYATA specially assorted Cr-Mo double butted tubings MIYATA professional lugs, high-tension tapered seat stays, oval chain stays SHIMANO EF ends	TANGE Champion double butted Cr-Mo tubings, long-point fully lugged SHIMANO EF ends	TANGE Champion double butted Cr-Mo tubings, Tapered seat stays, fully lugged SUN TOUR GS ends	MIYATA Cr-Mo tubin cutway lugs MIYATA GT ends
FRONT FORK	MIYATA assorted Cr-Mo tubing with lost wax crown, & TF forged ends	MIYATA Cr-Mo tubing TANGE C2 crown & TF forged ends	MIYATA hi-tension steel tubing TANGE C-5 crown & forged ends	MIYATA hi-tension steel tubing Special Crown & forged ends	MIYATA hi-tension st tubing with forged er
HEAD SET	SHIMANO Dura-Ace EX, Italian size	SHIMANO 600 EX, alloy, Italian size	SHIMANO 600 EX, Italian size	TANGE MA-60	TANGE MA-60
HANDLE BAR	NITTO MDL-55, alloy, with FUJITA leather grips, width: 390mm (520mm, 540mm frames), 410mm (560mm, 580mm, 610mm)	SR CTD, alloy, with YFC cloth tape, width: 390mm (520mm 540mm), 420mm (560mm, 580mm, 600mm)	SR CTD, alloy	SR CTD, alloy, with cloth tape	SR CTD, alloy, with artificial suede tape
HANDLE STEM	SHIMANO Dura-Ace AX, extension 80mm (520mm frame), 100mm (540mm, 560mm), 120mm (580mm, 610mm)	SHIMANO 600 EX, 80mm (520mm frame), 100mm (540mm, 560mm), 120mm (580mm, 600mm)	SR Royal II, forged alloy, extension: 60mm (19-1/2" frame), 80mm (21"), 100mm (23"), 120mm (25")	SR, alloy, extension: 60mm (19-1/2" frame), 80mm (21"), 100mm (23", 25")	SR AH, alloy, extens 60mm (19-1/2" fram 80mm (21", 22"), 10 (23", 25")
BRAKES	SHIMANO Dura-Ace EX, side pull, with quick re- lease, alloy hooded levers w/rubber pads	DIA COMPE NGC 400, with NGC 200H drilled- out levers	SHIMANO 600 EX, side pull, with hooded levers, w/rubber pads	DIA COMPE # 500G, side pull, with hooded levers w/rubber pads	DIA COMPE # 500, s pull, with quick relea self-centering device, hooded levers w/rubb
DERAILLUERS	SHIMANO Dura-Ace EX, with aerodynamic shifter	SHIMANO Dura-Ace EX, front & rear, with SHIMANO 600 EX shifter	SHIMANO 600 EX	SUN TOUR VX (front) & VX-S (rear), with PDL-M shifter	SUN TOUR VX (from VX-S (rear), with PD shifter
CLUSTER	SHIMANO Dura-Ace EX Freehub, gold, 13, 14, 16, 18, 20, 22 teeth	SHIMANO 600 EX Free- hub, silver, 13, 14, 16, 18, 20, 22 teeth	SHIMANO 600 EX Freehub, silver, 13, 15, 17, 19, 21, 24 teeth	SUN TOUR Pro-Compe, gold, 13, 15, 17, 19, 21, 24 teeth,	SUN TOUR Pro-Com gold, 14, 17, 20, 24, teeth
CHAIN	SHIMANO Dura-Ace UG, nickel-finished, 1/2" x 3/32"	SHIMANO 600 UG, silver, 1/2" x 3/32"	SHIMANO 600 UG, silver, 1/2" x 3/32"	SHIMANO 600 UG, gold/ black, 1/2" x 3/32"	KEC, 1/2" x 3/32"
CRANK SET	SHIMANO Dura-Ace AX (DD), anodized alloy, 53 x 42 teeth, with 170mm cranks	SHIMANO 600 AX(DD), 53 x 42 teeth, 170mm cranks	SHIMANO 600 EX, LD type, alloy, 52 x 39 teeth, 170mm cranks	SR Custom 5RG, alloy, 52 x 39 teeth, 165mm (19-1/2", 21" frames) & 170mm (23", 25") alloy cranks	SR SI-5DRG-AH, 52 teeth, 165mm (19-1/ 21" frames) & 170m 23", 25") alloy crank
PEDALS	SHIMANO Dura-Ace AX (DD), alloy, with alloy toe clips	SHIMANO 600 AX (DD) with toe clips	MKS Silvan Road, alloy	SR SP-150, alloy	SR SP-450, alloy
TIRES	NATIONAL PANARACER tubulars, 230g	NATIONAL, 700 x 25C, skinside, 100 lbs.	MIYATA, 700 x 25C, skin- side, high pressure, 100 lbs., with French pattern valves	MIYATA, 27" x 1", skin- side, high pressure, 100 lbs.	MIYATA, 27" x 1-1/8 gumwall, high pressur 90 lbs.
RIMS	ARAYA 16B 32-hole tubular, alloy, 350g	ARAYA 20A 700C, alloy	ARAYA 20A, 700C, alloy	27" x 1-1/4", alloy, narrow type	27" x 1-1/4", alloy, type
SPOKES	HOSHI, # 14 x 16G, double butted, stainless steel	HOSHI, #14 x 16G, double butted, stainless steel	#14, UCP, with brass nipples	#14, UCP, with brass nipples	#14, UCP, with brass nipples
HUBS	SHIMANO Dura-Ace EX UG Freehub, alloy	SHIMANO 600 EX, small flange with quick release	SHIMANO 600 EX Freehub, small flange with quick release	SUNSHINE, alloy, small flange with quick release	SUNSHINE, alloy, sr flange, front with qu release, rear with blir
SADDLE	ARIAKE 77NP-DX, ana- tomically styled, suede top, padded	ARIAKE 77AP-DX, ana- tomically styled, leather top, padded	ARIAKE 77CP-DX, anatomically styled, padded	ARIAKE 77CP-DX, ana- tomically styled, padded	ARIAKE 77P-17, and cally styled, vinyl top padded
SEAT PILLAR	SHIMANO Dura-Ace AX, alloy	SHIMANO 600 AX, alloy	SR Custom P5, alloy	SR Custom P6, length: 180mm, anodized alloy, black	NITTO, alloy, 26.7m x 230mm
EXTRAS	Toe straps with strap ends, OGK water bottle, MINOURA alloy cage, PRIMUS SLB alloy frame pump, AH key wrenches (3, 5, 6mm) CPSC reflectors	Toe straps with strap ends, water bottle, MINOURA alloy cage, PRIMUS SLB alloy frame pump, AH key wrenches (3, 5, 6mm) CPSC reflectors	Toe clips & straps, water bottle, alloy bottle cage, AH key wrenches (5, 6mm), plastic spoke protectors, CPSC reflectors	Toe clips & straps, alloy spoke protector, CPSC reflectors, stainless steel AH bolts on bottle basement	Alloy spoke protectors CPSC reflectors
COLORS	Bright Blue (with gold head)	Bright Blue	Black, Orange	Camel beige, Ming brown, Cardinal	Blue, Burgundy, Blac

23 lbs. (580mm frame)

20.5 lbs. (580mm frame)

APPROX. WEIGHT

23 lbs. (23" frame)

ATIONS 1981 MODELS

1000	610	210 (210M)	110 (110L)	COMMUTER (COMMUTER-L)	MODEL
19-1/2", 21", 23", 25"	19-1/2", 21", 23", 25"	Men's: 19-1/2", 21", 23", 25", 27" Ladies' Mixte (210M): 19-1/2", 22"	Men's: 19-1/2", 21", 23", 25" Ladies': 19-1/2"	Men's: 21", 23", 25" Ladies': 19-1/2"	FRAME SIZES
TANGE Champion double butted Cr-Mo tubings MIYATA professional lugs SUN TOUR GS ends	MIYATA Cr-Mo tubings, fully lugged	MIYATA Cr-Mo tubings, cutway lugs MIYATA GT ends	MIYATA Cr-Mo tubings, cutway lugs	MIYATA Cr-Mo tubings, cutway lugs	FRAME MATERIAL
MIYATA Cr-Mo tubing TANGE C-5 crown, forged ends	MIYATA hi-tension steel tubing ISHIWATA 525 crown	MIYATA hi-tension steel tubing	MIYATA hi-tension steel tubing	Hi-tension steel with solid ends	FRONT FORK
TANGE New Falcon	TANGE MA-60	TANGE MA-60	TANGE MA-60	TANGE MA-60	HEAD SET
SR RND Randonneur, alloy	SR RND Randonneur, alloy, with cloth tape	Steel CP KD-4L with artificial suede tape	Steel CP, KD-4L, with artificial suede tape KE-36 North Road for ladies' model	SR NA-323 adult, alloy, with plastic grips	HANDLE BAR
SR Royal II, forged alloy, extension: 60mm (19-1/2" frame), 80mm (21"), 100mm (23"), 120mm (25")	SR AH, alloy, extension: 60mm (19-1/2" frame), 80mm (21"), 100mm (23", 25")	Silver Win AH, alloy, extension: 60mm (19-1/2" frame), 80mm (21", 22"), 100mm (23", 25", 27")	Silver Win AH, alloy, extension: 60mm (19-1/2" frame), 80mm (21"), 100mm (23", 25")	SR AH, alloy, extension: 100mm	HANDLE STEM
DIA COMPE #960, center pull, cantilever type, with hooded levers & quick release	DIA COMPE #610, center pull, with hooded levers, quick release, safety levers	DIA COMPE #610, center pull, with hooded levers, quick release (front), safety levers	DIA COMPE #730, side pull, with hooded levers, safety levers	DIA COMPE #730, side pull, with self-centering device, #131 touring levers	BRAKES
SUN TOUR Cyclone (front), Cyclone GT (rear), with PDL-S shifter	SUN TOUR VX (front), VGT (rear), with PUB-10 shifter	SUN TOUR VII (front), VX-S (rear), with PUB-10 shifter	SUN TOUR VII (front & rear), with PUB-10 shifter	SHIMANO 3-speed, 20-tooth sprocket (incld. rear hub) Ratios: 1:1.33 (H), 1:1 (N), 1:0.75 (L) SHIMANO LD200 trigger- type shifter	DERAILLUERS
SUN TOUR Pro-Compe, gold, 14, 17, 20, 24, 28 teeth	SUN TOUR Pro-Compe, gold, 14, 17, 20, 24, 28 teeth	SUN TOUR Pro-Compe, gold, 14, 17, 20, 24, 28 teeth	SUN TOUR Perfect, 14, 17, 20, 24, 28 teeth		CLUSTER
SHIMANO 600 UG, gold, 1/2" x 2/32"	SHIMANO 600 UG, gold/ black, 1/2" x 3/32"	KEC, 1/2" × 3/32"	KEC, 1/2" × 3/32"	1/2" x 1/8"	CHAIN
SR Super-Apex 5TG, 52 x 47 x 34 teeth, with 170mm one-piece forged alloy cranks & arms	SR Custom 5RG, alloy, 52 x 47 x 36 teeth, 165mm (19-1/2", 21" frames) & 170mm (23", 25") alloy crank	SR Silster 5DX AH, 52 x 40 teeth, 165mm (19-1/2", 21" frames) & 170mm (22", 23", 25", 27") alloy cranks	SR Silster 5DX C, 52 x 40 teeth, 165mm (19-1/2", 21" frames) & 170mm (23", 25") alloy cranks	SR SN-5SD2, 46 teeth, 170mm alloy cranks	CRANK SET
MKS Silvan Road, alloy	SR SP-350, alloy	KKT RT-E 1	KKT RT-E 1	SR SN-550FB, black rubber with reflectors	PEDALS
MIYATA, 27" x 1-1/8", gumwall, touring, 100 lbs.	MIYATA, 27" x 1-1/8", gumwall, high pressure, 90 lbs.	MIYATA, 27" x 1-1/4", gumwall, 85 lbs.	MIYATA, 27" x 1-1/4", gumwall, 75 lbs.	MIYATA, 27" x 1-1/4", gumwall, 85 lbs.	TIRES
27" x 1-1/4", 36H (front), 40H (rear), alloy	27" x 1-1/4", alloy	27" x 1-1/4", steel CP	27" x 1-1/4", steel CP	27" x 1-1/4", alloy	RIMS
#14, stainless steel, with brass nipples	#14, UCP, with brass nipples	#14, UCP	#14, UCP	#14G, UCP, with brass nipples	SPOKES
SUNSHINE Gyro-Master, small flange, alloy, with quick release, 36H (Front), 40H (rear)	SUNSHINE, alloy, small flange with quick release	SUNSHINE, alloy, small flange, front with quick re- lease, rear with blind nuts	SUNSHINE, alloy with small small flange (front), steel CP with semi-large flange with nuts (rear)	SUNSHINE, alloy, small flange with blind nuts (front) SHIMANO, 3-speed, hub gear (rear)	HUBS
ARIAKE 77CP-DX, ana- tomically styled, padded	ARIAKE 77P-17, ana- tomically styled, vinyl top, padded	ARIAKE 77P-17, ana- tomically styled, vinyl top, padded	ARIAKE 77-17, quilted vinyl top, padded	ARIAKE JNP-17-2, ana- tomically styled, vinyl top, brown colored, padded	SADDLE
SR Custom P5, alloy	NITTO, alloy, 26.7mm dia. x 230mm	Stainless steel clad, 26.6mm dia. x 230mm	Stainless steel clad, 26.6mm dia. x 230mm	NITTO, 26.7mm dia. x 230mm, alloy	SEAT PILLAR
Toe clips with black leather straps, AH key wrenches (5, 6mm), water bottle, alloy bottle cage, front & rear racks, alloy spoke protector, CPSC reflectors	Alloy spoke protector, stainless steel AH bolts on bottle basement, CPSC reflectors	Alloy spoke protector, CPSC reflectors	Alloy spoke protector, Short alloy fenders for ladies' model, CPSC reflectors	Front & rear alloy racks, alloy fenders with stainless steel stays, alloy center stand, single side alloy chain case, NATIONAL dynamo (6V, 3W, 8 poles, with bracket) & lamp (6V, 3W, on front fender) set, CPSC reflectors	EXTRAS
Royal Blue, Burgundy	Blue, Black, Burgundy	Silver Blue, Red, Brown	Silver Blue, Red	Bright Gold	COLORS
27 lbs. (23" frame)	26 lbs. (23" frame)	29 lbs. (23" frame)	29 lbs. (23" frame)	31 lbs. (21" frame)	APPROX. WEIGHT

Annual production reached 7,000 units.

Annual production increased to 50,000 units.

Completed Japan's first electrostatic painting systems and infrared ray dryer. Awarded First Prize by the Director of Industrial Science and Technology Agency. Commemoration of the 90th anniversary.

1890 1906 1908 1922 1946 1950 1952 1961 1964 1979 1981

Developed Japan's first bicycle and started production.

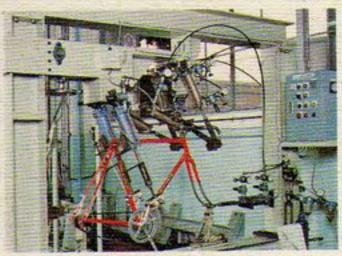
Export started.

Developed Japan's first flash butt welding bicycle frames. Began production of Japan's first powder fire extinguishers. Constructed new advanced CHIGASAKI plant. Started production of Japan's first stainless bicycles.

Superb Craftsmanship for Superb Bicycles







Miyata's lightweight frames are handmade by except craftsmen for combined strength and high performance. Every component is manufactured under strict quality control and rigorously inspected.

MIYATA BICYCLE LIMITED WARRANTY

- 1) Warrantee: This warranty warrants only to the original retail purchaser of the bicycle and is not transferable.
- Miyata bicycle frames are warranted to be free from defects in materials and workmanship under normal use of the bicycle for lifetime of the bicycle.
- 3) Defective parts: All original parts, except tires, tubes & cables are warranted for one year from the date of purchase. During the warranty period, all original parts as determined by Toyoda found to be defective in workmanship or material will be repaired or replaced free of charge except for shipping and dealer labor charge.
- 4) How to claim warranty: All claims under this warranty must be made through an authorized MIYATA dealer during the relevant warranty period. To obtain warranty service, the owner must return the defective bicycle to an authorized MIYATA dealer for inspection with purchase receipt or other evidence showing the date of purchase.
- 5) If the original dealer is no longer available or is inconveniently located, the name of an authorized dealer nearest to you can be obtained from Toyoda whose address is stated below.
- 6) Warranty exclusions: This warranty does not cover failure

- due to accident, abuse, neglect, normal wear, improper assembly, improper fit, maintenance by any other than an authorzed MIYATA dealer, or use of unauthorized replacement parts. This warranty does not cover any personal injuries, damage or failure of the bicycle if used in any competitive event, including bicycle racing, motocross, stunt, or similar activities or when in training for same. Motors or other accessories inconsistent with the use intended by Miyata will negate this warranty.
- 7) This warranty is expressly in lieu of any other express warranty and any implied warranty including any warranty of merchantability or fitness is limited in duration to the duration of this express warranty. (Some states do not allow limitation on how long implied warranty lasts, so the above limitation may not apply to you.).
- 8) We shall not be responsible for consequential or special damages nor for transportation charges or for dealer labor charge except as set forth above.
- 9) This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

(416) 224-0882



Authorized Dealer





MIYATA INDUSTRY CO., LTD. JAPAN

Quality Bicycles Since 1890

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